

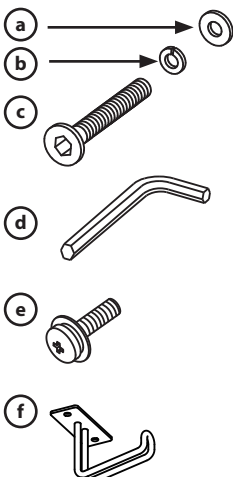
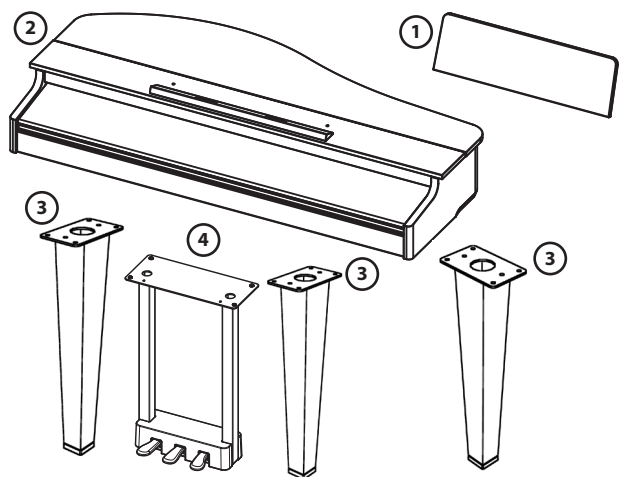
To assure that assembly is carried out properly, make sure to read these instructions before you begin the assembly. Please keep these instructions close at hand, so you can refer to them whenever you need.

- This leaflet is for a dealer or a qualified professional installer. The customer should not attempt to assemble the instrument.
- Save this leaflet together with the Owner's Manual so that it will be available for reference by a piano specialist when disassembling the piano.
- Please consult your Roland dealer to assemble the piano. Roland cannot warrant the safety of the assemble operation, if this operation is carried out by the customer.
- Before moving the unit, close the keyboard cover and the top lid. Next disconnect the AC adaptor and raise the pedal adjuster. With the help of enough people to carry the unit safely, lift the unit in a horizontal position and carry it while taking care not to drop it on anyone's foot. When you have decided where to place the unit, rotate the adjuster so that it contacts the floor.
- Make sure to keep screws and any other small parts in a safe location that is out of the reach of small children, so such small parts won't accidentally get swallowed.



- * Do not use a power tool (e.g., an electric screwdriver) to assemble this instrument. Doing so may damage the screws.
- * After firmly tightening all the screws, place the unit at a location that is level and sure to remain stable. The unit must never be placed on top of deep-pile carpet. Otherwise, you risk causing damage to the pedals due to instability and unnecessary movement.
- * The surface of the piano unit and the stand are very delicate; handle with care to avoid scratching them.
- * Do not place the piano unit directly on the floor. Doing so will damage the connectors and headphone hook on the bottom of the piano.

Parts Check



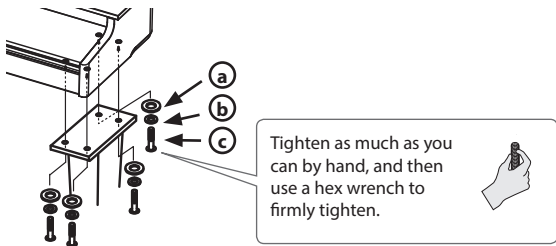
1	Music rest	1
2	Piano unit	1
3	Legs (stand)	3
4	Lyre assembly	1
a	Plain washers	16
b	Spring washers	16
c	Hex socket head cap bolts (M8 x 30)	16
d	Hex wrench	1
e	Screws (M4 x 16)	2
f	Headphone hook	1

Assembly Procedure

Attach the Legs to the Piano

1. Position the legs ③ in place beneath the piano.
2. Place a spring washer ② and a plain washer ① in that order onto each hex socket head cap bolt ④. Use the hex wrench ⑤ to fasten the leg ③ to the piano (at four points) with the bolts ④.

* Do not tighten bolts ④ excessively. Stop tightening when the spring washer ② becomes flat.



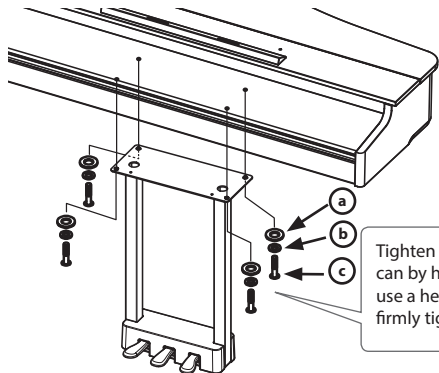
Tighten as much as you can by hand, and then use a hex wrench to firmly tighten.

3. Fasten the two other legs ③ to the piano in the same fashion.

Attach the Lyre Assembly

1. Place a spring washer ② and a plain washer ① in that order onto each hex socket head cap bolt ④. Use the hex wrench ⑤ to fasten the lyre assembly ④ to the piano (at four points) with the bolts ④.

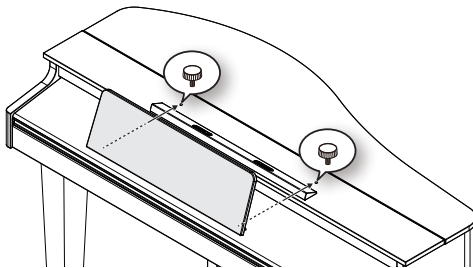
* Do not tighten bolts ④ excessively. Stop tightening when the spring washer ② becomes flat.



Tighten as much as you can by hand, and then use a hex wrench to firmly tighten.

Attach the Other Parts

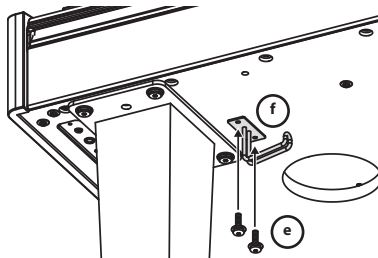
1. Considerably loosen the screws that fasten the music rest (so that they almost come out), and hook the bottom part of the music rest into the gap between the screws and the piano. While holding the music rest with one hand, use your other hand to turn the screws and stabilize the music rest.



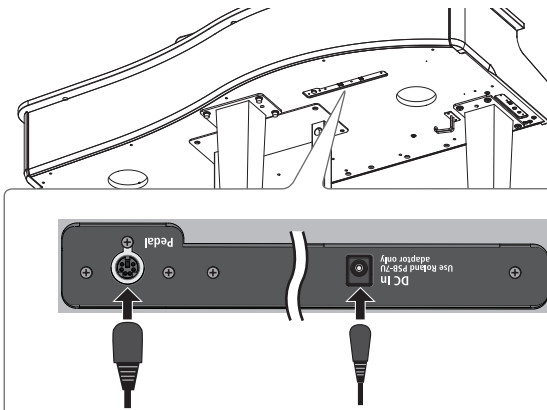
When attaching, firmly hook the music rest in as far as it can go, and grip it with your hand so that it doesn't fall over. Take care not to get your hand pinched. Be careful not to scratch the body of the piano with the metal parts.

- * Do not push too hard on the music rest once it's attached.
- * When removing the music rest, loosen the screws while holding it with one hand. After you remove the music rest, firmly retighten the screws.

2. Use two screws ⑥ to fasten the headphone hook ⑦.



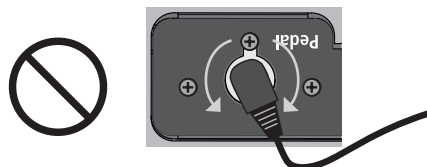
3. Connect the AC adaptor to the DC In jack on the bottom of the piano, and connect the pedal cord to the Pedal connector.



NOTE

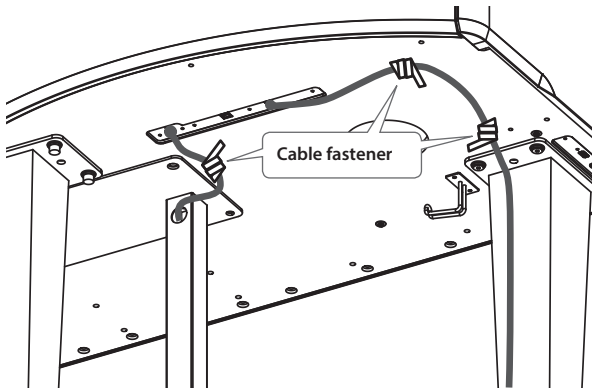
The pedal cord plug may be damaged if you rotate it while the plug is only halfway inserted.

Check the illustration above to make sure that the plug faces correctly before you insert it.

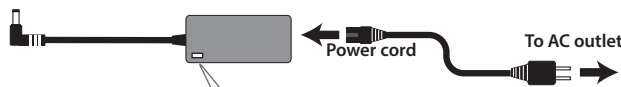


Do not rotate while plug is inserted!

4. Use the cable fastener located on the bottom surface of the unit to fasten the pedal cord and the AC adaptor cord.



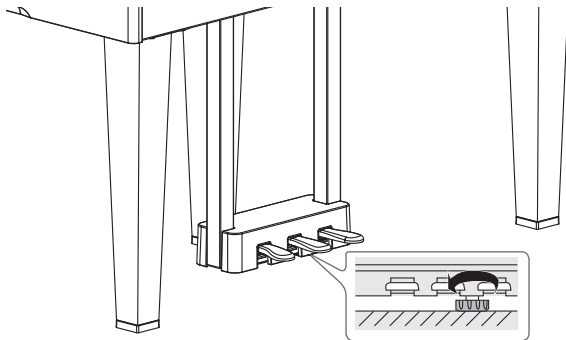
5. Connect the supplied AC adaptor and power cord, and plug the power cord into an AC outlet.



Place the AC adaptor so the side with the indicator faces upwards and the side with textual information faces downwards. The indicator will light when you plug the AC adaptor into an AC outlet.

6. Adjust the adjuster.

Turn the adjuster to lower it until the adjuster is in firm contact with the floor. In particular, when you've placed the piano on carpet, you must turn the adjuster until it is pressing firmly against the floor.



* The pedal may be damaged if there is a gap between the adjuster and the floor.

When moving the piano

Before moving the unit, close the keyboard cover and the top lid.

Next disconnect the AC adaptor and raise the pedal adjuster. With the help of enough people to carry the unit safely, lift the unit in a horizontal position and carry it while taking care not to drop it on anyone's foot.

When you have decided where to place the unit, rotate the adjuster so that it contacts the floor.

