

- To assemble this product correctly, carefully read these instructions before assembly. Keep these instructions nearby so that you can immediately refer to them when necessary.
- When assembling or moving this product, lift it in a horizontal position.
- Be very careful, when you assemble and move the piano, to make sure that you do not drop it on your hands or feet.
- Make sure that another person is on hand to help with the assembly and setup.
- Place screws and other small parts out of reach of small children so that they will not be accidentally swallowed.
- Screws should first be tightened provisionally, and then firmly tightened later. When tightening a screw provisionally, leave about half of it exposed.
- Do not use a power tool (e.g., an electric screwdriver) to assemble the stand. You risk damaging or stripping the screws.
- Prepare an area in which you can perform the assembly safely.

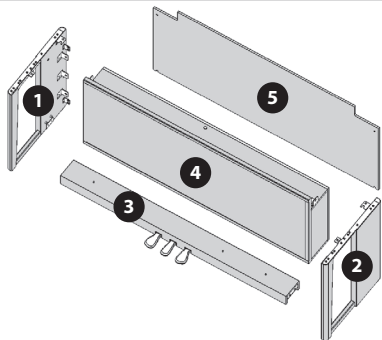


* After firmly tightening all the screws, place the unit at a location that is level and sure to remain stable. The unit must never be placed on top of deep-pile carpet. Otherwise, you risk causing damage to the pedals due to instability and unnecessary movement.

* The surface of the piano unit and the stand are very delicate; handle with care to avoid scratching them.

* Do not place the piano unit directly on the floor. Doing so will damage the bottom panel case and the connectors and holders on the bottom of the piano.

Parts check



1	Side board (left)	A	Screw (M6 x 40 mm) x 4
2	Side board (right)	B	Screw (M5 x 20 mm) x 14
3	Pedal board	C	Screw (M4 x 16 mm) x 2
4	Speaker box	D	Headphone hook x 1
5	Rear board	E	Thumbscrew x 4

* The screwdriver required for assembly is not included. Obtain a Phillips screwdriver of the appropriate size for each screw (sizes: #2, #3).

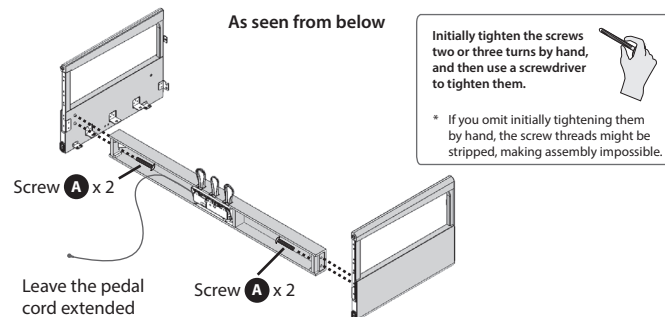
1. Assembly Procedure

* For successful assembly, you should first assemble the entire product with the screws tightened only loosely; then while making sure that all parts are aligned correctly, tighten the screws firmly.

* To prevent the stand or the floor from being scratched, cover the assembly area with a blanket or similar cushion as necessary.

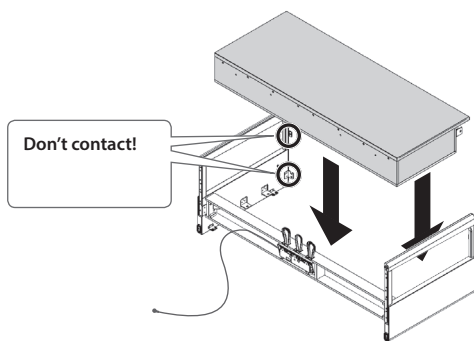
* While working, take care not to pinch the pedal cord.

- As shown in the illustration, place the left and right side boards against the pedal board so that their metal fixtures are on the inside, and use screws **A** (M6 x 40 mm) (4 pcs.) to fasten them provisionally.

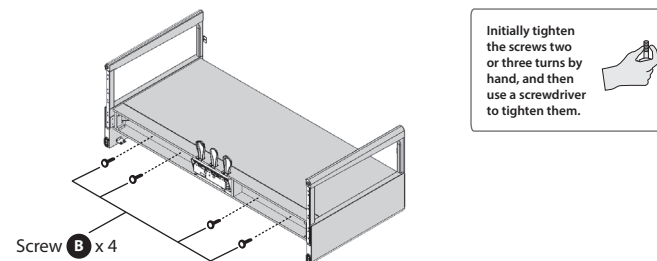


- Place the speaker box from the direction shown by the arrows.

* Take care that the speaker box does not strike the pedal cord or the metal fixtures of the side boards.



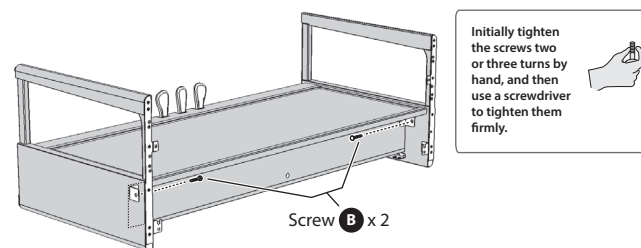
- Provisionally fasten the pedal board and speaker box using screws **B** (M5 x 20 mm) (4 pcs.).



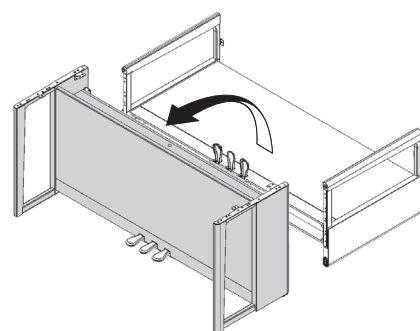
- Using a screwdriver, firmly tighten screws **A** (4 locations) and **B** (4 locations) that you provisionally tightened in steps 1 and 3, working in the order of screws **A** and then **B**.

* Assemble the parts so that there is no gap between the side boards and the pedal board.

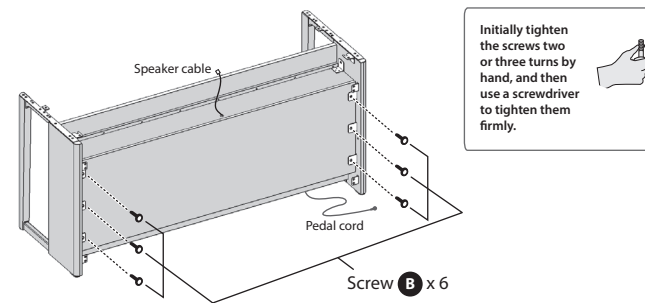
- Use screws **B** (M5 x 20 mm) (2 pcs.) to fasten the side boards and the speaker box.



- With the help of another person, and each person grasping the left and right side board respectively, raise the stand to the upright position.

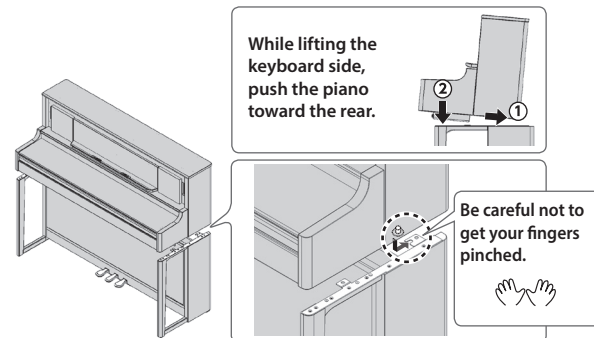


- Use screws **B** (M5 x 20 mm) (6 pcs.) to fasten the side boards and the speaker box.

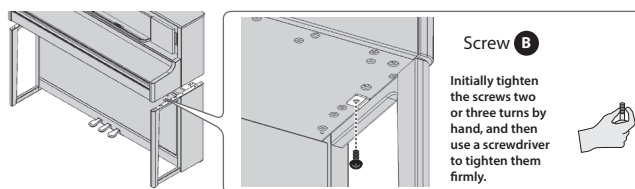


2. Install the Piano onto the Stand

- Align the screws on the bottom of the piano unit (one each at left and right) with the metal fixtures of the side boards, and while lifting up the keyboard side of the piano 1–2 cm, engage the screws in the metal fixtures.

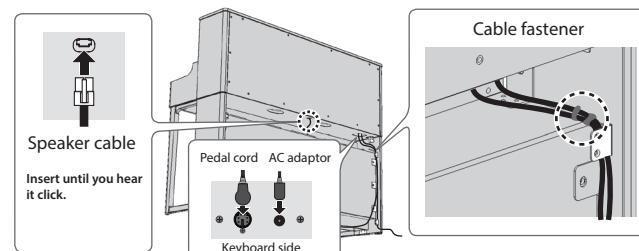


- Use screws **B** (M5 x 20 mm) (2 pcs.) to fasten the piano and the stand.

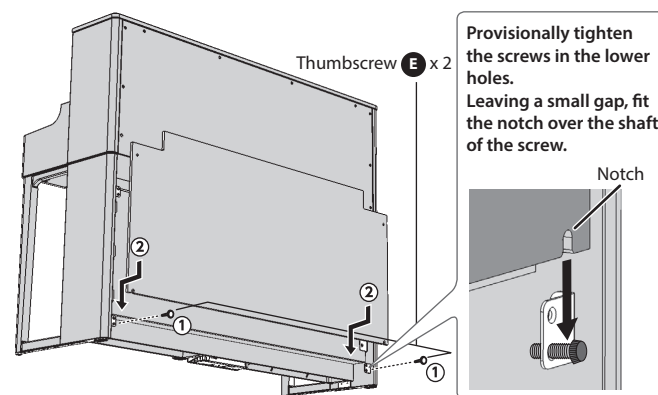


- Connect the speaker cable to the speaker jack on the bottom of the piano, connect the AC adaptor to the DC In jack, and connect the pedal cord to the Pedal jack.

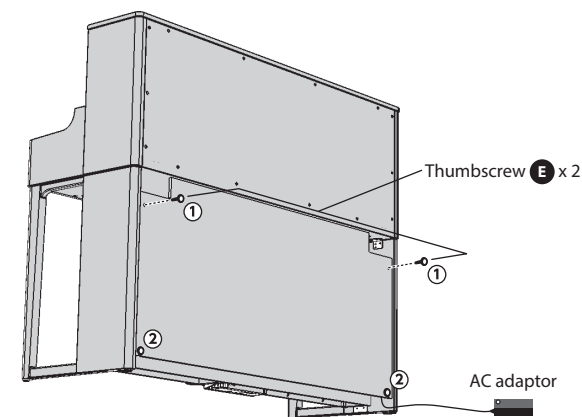
* As shown in the illustration, use the cable fastener to secure the AC adaptor and the pedal cord.



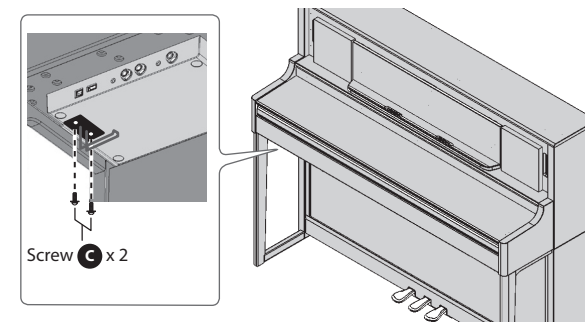
- Provisionally tighten thumbscrews **E** (2 pcs.), and insert the rear board.



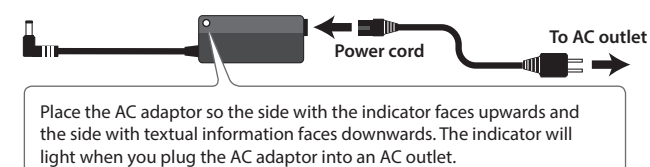
- Use thumbscrews **E** (2 pcs.) to fasten the upper part of the rear board, and then firmly tighten the thumbscrews (2 locations) at the lower part of the rear board that you provisionally tightened in step 4.



- Use two screws **C** (M4 x 16 mm) to fasten the headphone hook **D**.

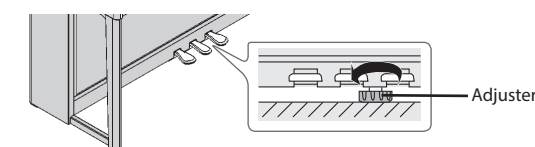


- Connect the supplied AC adaptor and power cord.



- Adjust the Adjuster.

Lower the adjuster located under the pedal board, so that it contacts the floor. If the unit is placed on carpet, lower the adjuster further so that it presses slightly against the floor.



* The pedal may be damaged if there is a gap between the adjuster and the floor.

When moving or transporting the piano

When you need to move the piano, you should first close the keyboard cover. If the piano has a top lid or a music rest, fold them down. Then disconnect the AC adaptor and raise the adjuster of the stand. Also detach the headphone hook.

When moving the unit, at least two people should work together and lift the unit carefully, all the while keeping it level, and being very careful so as not to pinch your hands or drop the unit on your feet.

